

CLAIMS:

What is claimed is:

1. A catalyst composition that is the reaction product of
 - (a) an organometallic catalyst compound having
 - (i) at least one stabilizing ligand, and
 - (ii) at least one labile ligand suitable for olefin insertion and abstractable to form an active metal center; and
 - (b) a cocatalyst compound comprising
 - (i) a cation that comprises a fluoroaryl-ligand-substituted secondary amine or phosphine, wherein the aryl moiety is one of phenyl, substituted phenyl, biphenyl, substituted biphenyl, terphenyls and substituted terphenyls; and
 - (ii) an anion that comprises a Group-13 element, wherein the anion is substantially noncoordinating.
2. The catalyst composition of claim 1 wherein the cocatalyst compound is represented by the formula:

$$[R'_iArF-ER_2-H]^+ [(M')Q_1Q_2 \dots Q_n]^-$$
, where
 - (a) ArF is a fluoroaryl ligand;
 - (b) E is nitrogen or phosphorous;
 - (c) each R is independently a C₁-C₂₀ hydrocarbyl or hydrocarbylsilyl group, or two R's may connect to form an unsubstituted or substituted C₂-C₂₀ cycloaliphatic group;
 - (d) R' is a C₁-C₂₀ hydrocarbyl or halogenated hydrocarbyl;
 - (e) i is 0, 1 or 2;
 - (f) M' is at least one Group-13 element;
 - (g) n is at least one; and
 - (h) Q connect to M and are selected to render [(M')Q₁Q₂ . . . Q_n]⁻ substantially noncoordinating.
3. The catalyst composition of claim 2 wherein each Q ligand comprises at least one fluorinated aryl group, or at least one substituted aryl group wherein the substitutions comprise fluorinated hydrocarbyl groups.
4. The catalyst composition of claim 3 wherein each Q ligand comprises 5 to 20 carbon atoms in a fused or pendant ring system.
5. The catalyst composition of claim 3 wherein each Q ligand is perfluorinated.

6. The catalyst composition of claim 2 or 3 wherein $R'_iArF-ER_2$ is selected from N-pentafluorophenylpyrrolidine, N-para-nonafluoro-biphenylpyrrolidine, N-tridecafluoroterphenylpyrrolidine, N-pentafluorophenylpyrrole, N-paranonafluorobiphenylpyrrole, N-tridecafluoroterphenylpyrrole, N-pentafluorophenylpiperidine, N-paranonafluorobiphenylpiperidine, N-tridecafluoroterphenylpiperidine, N-pentafluorophenylindoline, N-paranonafluorobiphenylindoline, N-tridecafluoroterphenylindoline, N-pentafluorophenylindole, N-paranonafluorobiphenylindole, N-tridecafluoroterphenylindole, N-pentafluorophenylazetidine, N-paranonafluorobiphenylazetidine, N-tridecafluoroterphenylazetidine, N-pentafluorophenylaziridine, N-paranonafluorobiphenylaziridine, and N-tridecafluoroterphenylaziridine.
7. The catalyst composition of claims 1, 2, 3, 4, or 5 wherein the catalyst compound is a Group-3-11 compound activable for olefin polymerization to a cation.
8. The catalyst composition of claim 6 wherein the catalyst compound is a Group-3-11 compound activable for olefin polymerization to a cation.
9. The catalyst composition of claim 7 wherein the catalyst compound is a Group-3-6 metallocene having the formula:

$$L^A L^B L^C_i MDE \text{ where:}$$
 - (a) L^A connects to M and is a substituted or unsubstituted, cyclopentadienyl or heterocyclopentadienyl ligand;
 - (b) L^B connects to M and is a substituted or unsubstituted, cyclopentadienyl or heterocyclopentadienyl or is a heteroatom ligand;

wherein L^A and L^B optionally connect together through a linking group comprising a Group-14 element;

 - (c) L^C_i is an optional neutral, non-oxidizing ligand connected to M (i equals 0 to 3);
 - (d) M is a Group-3-6 metal; and
 - (e) D and E are labile ligands that connect to M, and optionally connect to each other, to L^A , or L^B ,

wherein D or E are abstractable as a monoanion from M by the cocatalyst complex and wherein a monomer or polymerizable macromer can insert into M-D or M-E for polymerization.

10. The catalyst composition of claim 9 wherein M is titanium and L^B is a heteroatom connected to M.
11. The catalyst composition of claim 9 wherein M is zirconium or hafnium and L^B is a substituted or unsubstituted, cyclopentadienyl or heterocyclopentadienyl ligand connected to M.
12. A catalyst system for olefin polymerization comprising:
 - (a) an organometallic catalyst cation having at least one stabilizing ligand and a labile ligand suitable for olefin insertion wherein the catalyst cation is activated for olefin polymerization;
 - (b) a neutral, fluoroaryl-ligand-substituted secondary amine or phosphine; and
 - (c) a Group-13 substantially noncoordinating anion.
13. A catalyst according to claim 12 having a feature as recited in any of claims 2, 3, 4, 5, or 12.
14. A process for preparing polyolefins from one or more monomers comprising combining the monomers under polymerization conditions with an olefin polymerization catalyst that is the reaction product of
 - (a) an organometallic catalyst compound having at least one stabilizing ligand and at least one labile ligand suitable for olefin insertion and abstractable to leave a cationic metal center; and
 - (b) a Group-13-based cocatalyst complex comprising
 - (i) a cation having a protonated, fluoroaryl-ligand-substituted secondary amine or phosphine and
 - (ii) a substantially noncoordinating anion.
15. The process of claim 14 wherein the cocatalyst complex is represented by the formula:

$$[R'_iArF-ER_2-H]^+ [(M')Q_1Q_2 \dots Q_n]^-$$
 where
 - (a) ArF is a fluoroaryl ligand,
 - (b) E is nitrogen or phosphorous,

- (c) each R is independently a C₁-C₂₀ hydrocarbyl or hydrocarbylsilyl group, or the two R's may connect to form an unsubstituted or substituted, C₂-C₂₀ cycloaliphatic group,
- (d) R' is a C₁-C₂₀ hydrocarbyl or halogenated hydrocarbyl;
- (e) i is 0, 1 or 2;
- (f) M is at least one Group-13 element; and
- (g) Q connect to M and are selected to render [(M')Q₁Q₂ . . . Q_n]⁻ substantially noncoordinating.

16. The process of claim 15 wherein Q comprise fluorinated aryl groups or comprise aryl groups having fluorinated hydrocarbyl substituents.

17. The process of claim 15 or 16 wherein R'_iArF-ER₂ is selected from N-pentafluorophenylpyrrolidine, N-para-nonafluorobiphenylpyrrolidine, N-tridecafluoroterphenylpyrrolidine, N-pentafluorophenylpyrrole, N-paranonafluorobiphenylpyrrole, N-tridecafluoroterphenylpyrrole, N-pentafluorophenylpiperidine, N-paranonafluorobiphenylpiperidine, N-tridecafluoroterphenylpiperidine, N-pentafluorophenylindoline, N-paranona-fluorobiphenylindoline, N-tridecafluoroterphenylindoline, N-pentafluorophenylindole, N-paranonafluorobiphenylindole, N-tridecafluoroterphenylindole, N-pentafluorophenyazetidine, N-paranonafluorobiphenylazetidine, N-tridecafluoroterphenylazetidine, N-pentafluorophenyaziridine, N-paranonafluorobiphenylaziridine, and N-tridecafluoroterphenylaziridine.

18. The process of claims 14-16 wherein the catalyst compound is a Group 3-11 compound activable to a cation for olefin polymerization.

19. The process of claim 17 wherein the catalyst compound is a Group 3-11 compound activable to a cation for olefin polymerization.

20. The process of claim 18 wherein the catalyst compound is a Group 3-6 metallocene having the formula:



- (a) L^A connects to M and is a substituted or unsubstituted cyclopentadienyl or heterocyclopentadienyl ligand;

- (b) L^B connects to M and is a substituted or unsubstituted, cyclopentadienyl or heterocyclopentadienyl ligand or a heteroatom ligand;

wherein the L^A and L^B ligands may connect through a linking group comprising a Group-14 element;

- (c) L^C_i is an optional neutral, non-oxidizing ligand connected to M (i equals 0 to 3);

- (d) M is a Group 3-6 metal; and,

- (e) D and E are labile ligands, that connect to M, wherein the cocatalyst complex can abstract D or E and a monomer or polymerizable macromer can insert into M-D or M-E for polymerization;

wherein D and E optionally connect to each other, to L^A , or L^B .

21. The process of claim 20 wherein M is titanium and L^B is a heteroatom connected to M.
22. The process of claims 20 wherein M is zirconium or hafnium and L^B is a substituted or unsubstituted, cyclopentadienyl or heterocyclopentadienyl connected to M.
23. The process of any of claims 14-16 wherein the olefin polymerization conditions comprise a solution, supercritical pressure, bulk, slurry, or gas-phase process conducted at temperatures from greater than or equal to 30 °C to less than or equal to 300 °C and pressures from greater than or equal to 0 to less than or equal to 2000 bar.
24. The process of claim 23 wherein the process is an adiabatic solution process conducted at a temperature greater than or equal to 40 °C to less than or equal to 250 °C.
25. The process of claim 23 wherein the process is bulk, slurry, or gas phase, and the activated catalyst compound is carried on or affixed to a particulate support.
26. The process of any of claims 14-16 wherein the olefinic monomers are at least one of ethylene, C_3 - C_{20} olefins, C_5 - C_{20} diolefins, C_7 - C_{20} vinyl

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